

TS-260A 單色 EVA 射出成型機 ONE-COLOR EVA INJECTION MOLDING MACHINE



Application 用途:

This machine is equipped with 2 sets of injection units available to load 2 sets of molds on each section; and it's designed to cover the production of – color EVA mid-sole, slipper, sandal, outsole etc. The majority of molds can be made in a 2-pair design.

本機台配有四組射出單元，特別適用在數量多顏色多之訂單型態。每站可放兩副模具，適用於生產單色 EVA 射出中底、涼鞋、拖鞋及大底等產品。

Specification 規格表:

機型 Model	TS-260A4	TS-260A6	TS-260A8	TS-260A10
站數 No. of stations	4	6	8	10
總夾模力 Clamping force	190 Tons	190 Tons	190 Tons	190 Tons
熱盤尺寸 Size of heating plate	290*550*2 mm	290*550*2 mm	290*550*2 mm	290*550*2 mm
模具高度 Mold height	100 – 250 mm	100 – 250 mm	100 – 250 mm	100 – 250 mm
最大開模行程 Max. opening stroke	350 mm	350 mm	350 mm	350 mm
射槍數量 Injection Unit	2	2	2	2
最大射出量 Max. injection volume	1100/1290 cm ³	1100/1290 cm ³	1100/1290 cm ³	1100/1290 cm ³
機台尺寸 Machine size	700x470x300 cm	900x470x300 cm	1100x470x300 cm	1300x470x300 cm

TS-222 EVA 單色子胚射出成型機 ONE-COLOR EVA COLD SHOT INJECTION MOLDING MACHINE



Application 用途:

本機適用生產不同顏色及密度組的中底、涼拖鞋、大底等產品。

This machine is designed to cover the production of multi-color and multi-density EVA midsole, slipper, sandal, outsole etc.

Specification 規格表:

機型 Model	TS-222
站數 No. of stations	8
總消耗功率 Total power consumption	29.11 kw
電熱消耗功率 Heating power	7.36 kw
模具高度 Mold height	100 – 250 mm
最大射出壓力 Max. injection pressure	880 kg/cm ²
最大射出行程 Max. screw stroke	390 mm
最大射出量 Max. injection volume	1100 cm ³
機台尺寸 Machine size	566 x 261 x 234 cm

TS-223 EVA 真空罩熱壓成型機 ONE-COLOR EVA VACCUAM MOLDING MACHINE



Application 用途:

此機型每站配真空罩，主要搭配射出 EVA 冷胚，運用真空罩將模站內的空氣抽出，避免排氣不良，提高生產良率，機適用生產多色多密度組合紋路複雜的中底、涼鞋、拖鞋、大等產品。

This model is designed to cover the production of multi-color, multi-density and complex-design EVA midsole, slipper, sandal, outsole etc.

Specification 規格表:

機型 Model	TS-223-4	TS-223-6	TS-223-8	TS-223-10
站數 No. of stations	4	6	8	10
總夾模力 Clamping force	170 Tons	170 Tons	170 Tons	170 Tons
熱盤尺寸 Size of heating plate	330*600*2 mm	330*600*2 mm	330*600*2 mm	330*600*2 mm
模具高度 Mold height	100 – 200 mm	100 – 200 mm	100 – 200 mm	100 – 200 mm
最大開模行程 Max. opening stroke	420 mm	420 mm	420 mm	420 mm
真空泵浦 Vacuum pump	5.2 kw	5.2 kw	5.2 kw	5.2 kw
總消耗功率 Total power consumption	76 kw	102.4 kw	128.8 kw	155.2 kw
機台尺寸 Machine size	650x150x300 cm	880x150x300 cm	1110x150x300 cm	1340x150x300 cm

TS-912E6 EVA 冷熱壓 6 站圓盤機 AUTOMATIC ROTARY TABLE EVA HOT & COLD FOAMING MOLDING MACHINE



(Three pairs in one mold)

Feature 特色:

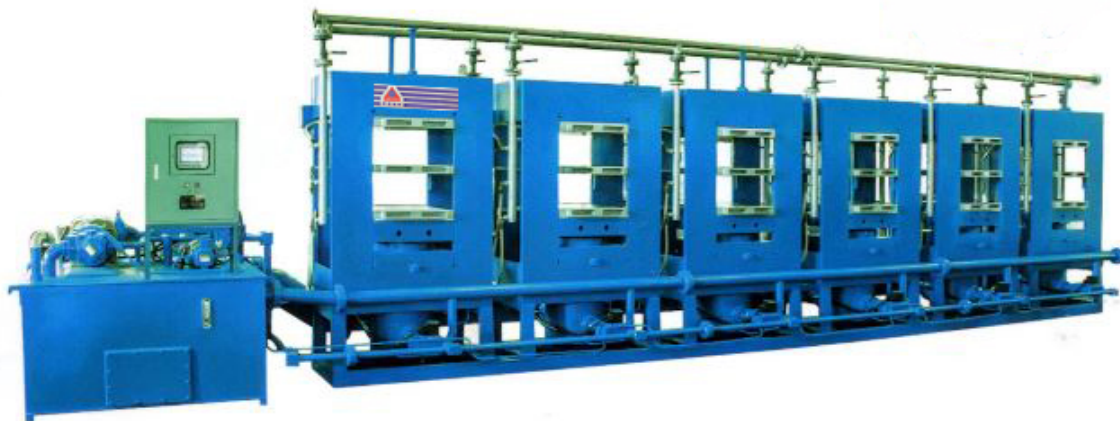
- Use PC and PLC controller, System is intelligent and reliable
- Machine with rotary table design save the floor space.
- Reduce Labor force, improve product quality.
- Machine body designed with special structure, no fracture, no deformation, increase machine life.

Specification 規格表:

機型 Model	TS-912E6
站數 Work Station	6 Station
壓力 Pressure	40 ton
工作臺尺寸 Working platel	700*520mm
間距 Spacing	250mm
加熱方式 Heating Method	Electric heating
馬達 Motor	7.5HP
機械尺寸 Machine size	2400*2300*2200mm
總 KW 數 Install Power	About 40-45 KW

TS-912D EVA 一次發泡成型機

EVA FIRST FORMING MACHINE FOR PREFORM MACHINE



Feature 特色:

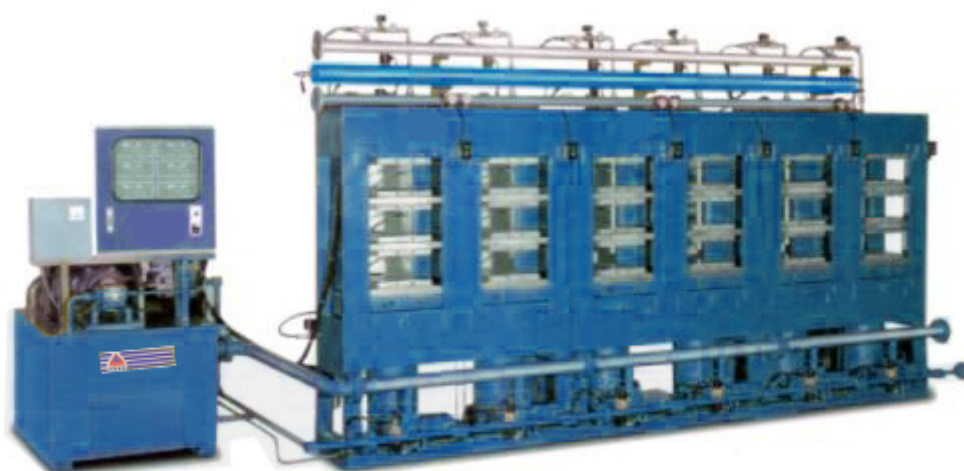
- Using PLC computer control system and touch-type screen, easy to operate.
採用 PLC 電腦控制系統，觸控式人機介面，操作容易。
- Concentrated circuit and high speed to decline design, easy to maintain.
透過集體迴路及快速下降設計，保養操作容易。
- The hot plate is adopting a circulatory system design to keep temperature average.
熱板採用循環系統設計，使溫度平均分布。
- The machine uses an automatic auxiliary pressure device to improve the product's quality.
自動補壓裝置，提高產品品質。
- The machine has an automatic stereo forming function.
本機具有立體成形功能。

Specification 規格表:

機型 Model	加壓能力 Pressing Capacity	熱板尺寸 Size of Heating plate	熱板間距 Gap of Heating plate	熱板層數 Layers	馬力 HorsePower
TS-912D	125 Tons	500*500 mm	200	3	10+3 HP
	175 Tons	600*600 mm	250	3	15+3 HP
	175 Tons	600*600 mm	250	2	15+3 HP

TS-912E 二次發泡成型機

EVA HYDRAULIC MOULD WEDGE FORMING MACHINE



Feature 特色:

- The hydraulic control system is adopting a unique integrated circuit.
油壓控制系統採用特殊進體迴路設計動作精確，操作簡單、保養容易。
- Computerized electrical system, executes in perfect timing on sulphuration.
Significantly upgrade the quality of the finished products.
電氣系統採用電腦控制線路，加硫時間準確，大幅提升產品品質。
- Use an aluminum alloy pressing plate. Shorten the warm-up and cooling time.
Increase both working efficiency and productivity.
本機採用鋁合金壓板，加熱、冷卻速度快，工作效率高，產量大幅提升。

Specification 規格表:

機型 Model	加壓能力 Pressing Capacity	熱板尺寸 Size of Heating plate	熱板間距 Gap of Heating plate	熱板層數 Layers	馬力 Horsepower
TS-912E	90 Tons	400*460 mm	180	3	7.5 HP